

Please add the following new claim:

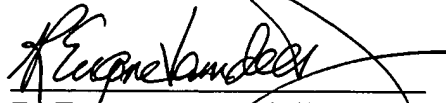
22
-- 5. A laser welding method as claimed in claim 2 wherein said laser beam 2 is weaved in a direction substantially perpendicular to the welding advanced direction. --

REMARKS

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In the foregoing amendments, Claim 3 was 3 amended to remove its multiple dependency, and Claim 5 was added to the application. Attached hereto is a marked-up version of the changes made to the claims by the current amendment. The attached pages are captioned "**VERSION WITH MARKINGS TO SHOW CHANGES MADE.**" Early consideration and allowance of Claims 1-5 are respectfully requested.

In the event any additional fees are due in connection with the filing of this application, it is respectfully requested that such fees be charged to our Deposit Account No. 22-0256.

Respectfully submitted,
VARNDELL & VARNDELL, PLLC
(formerly Varndell Legal Group)


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VERSION WITH MARKINGS TO SHOW CHANGES MADE

IN THE CLAIMS:

Claim 3 was amended as follows:

-- 3. (Amended) A laser welding method as claimed in claim 1 [or 2]
wherein said laser beam 2 is weaved in a direction substantially perpendicular
to the welding advanced direction. --

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